



Work Order ID 69233

Thursday, May 05, 2011 11:29:47 AM




Page 1

Item ID: D3579-045 Accept  Setup Start 
Revision ID: Stop 
Item Name: Shoulder Harness
Start Date: 5/5/2011 Start Qty: 2.00  Cust Item ID:
Required Date: 5/5/2011 Req'd Qty: 2.00  Customer:
Reference:


Approvals: Process Plan: CY Date: 11/05/05 Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| | | | | | | | | | |
|----------|--------------|--|--|--|--|--|--|--|--|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3579 | Rev C | | | | | | | | |

100  PURCHASING 0.00
Purchasing Memo 0.00
Purchasing Issue P/O: 14014 ☐ P/N: 5-01-2J5701 ☐ Possible
supplier: Schoth Safety Products ☐ Certificate of conformity is required

CY 11/05/05 (2)

110  Receive & Inspect for Damage & Mat'l Certs 0.00
Packaging Memo 0.00
Packaging Ensure certificate of conformity is attached

Purp/s (2)

120  QC5- Inspect part completeness to step on W/O 0.00
QC Memo 0.00
Quality Control

ml 11 05 05 (2)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 69233

Thursday, May 05, 2011 11:29:47 AM



Page 2

Item ID: D3579-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 5/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/5/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Small Fab

Small Fab

Memo

NOT APPLICABLE NP 11/05/05

0.00

Small Fab

Apply Decals as per Dwg 3579 Using 3M Marine Adhesive AR
5200 BATCH: 74108081

3M

140

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

150

0.00



Packaging

Identify as per dwg & Stock Location: 222A

Memo

0.00

Packaging

11/5/5 SP (20)

| W/O: 6233 | | WORK ORDER CHANGES | | | | | | |
|-----------|------|--------------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| 11/05/05 | | DART DECAL NOT INSTALLED | | | | <i>[Signature]</i> 11/05/05 | | |
| | | | | | | | | |

Part No: DB579-045 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 69233

Thursday, May 05, 2011 11:29:47 AM



Page 3

Item ID: D3579-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 5/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/5/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

n15/5

ME
11-05-05

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Thursday, May 05, 2011 11:29:44 AM

Page 1

Work Order ID: 69233

Parent Item: D3579-045

Parent Item Name: Shoulder Harness



Start Date: 5/5/2011

Required Date: 5/5/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-04-27 JLM
IPP Rev:B Added Decals 07-07-06 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| D3569-3  Decal | | Manufactured | No | | | 110 | Each | 19.0000 | 1 | 2 | | 5/4/05/05 | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST245 | | | | 19 | | | | | |
| | | | | 64281 | | | | 19 | | | | | |
| 5-01-2J5701  SHOULDER HARNESS LH | | Purchased | No | | | 130 | Each | 0.0000 | 1 | 2 | | 5/4/05/05 | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

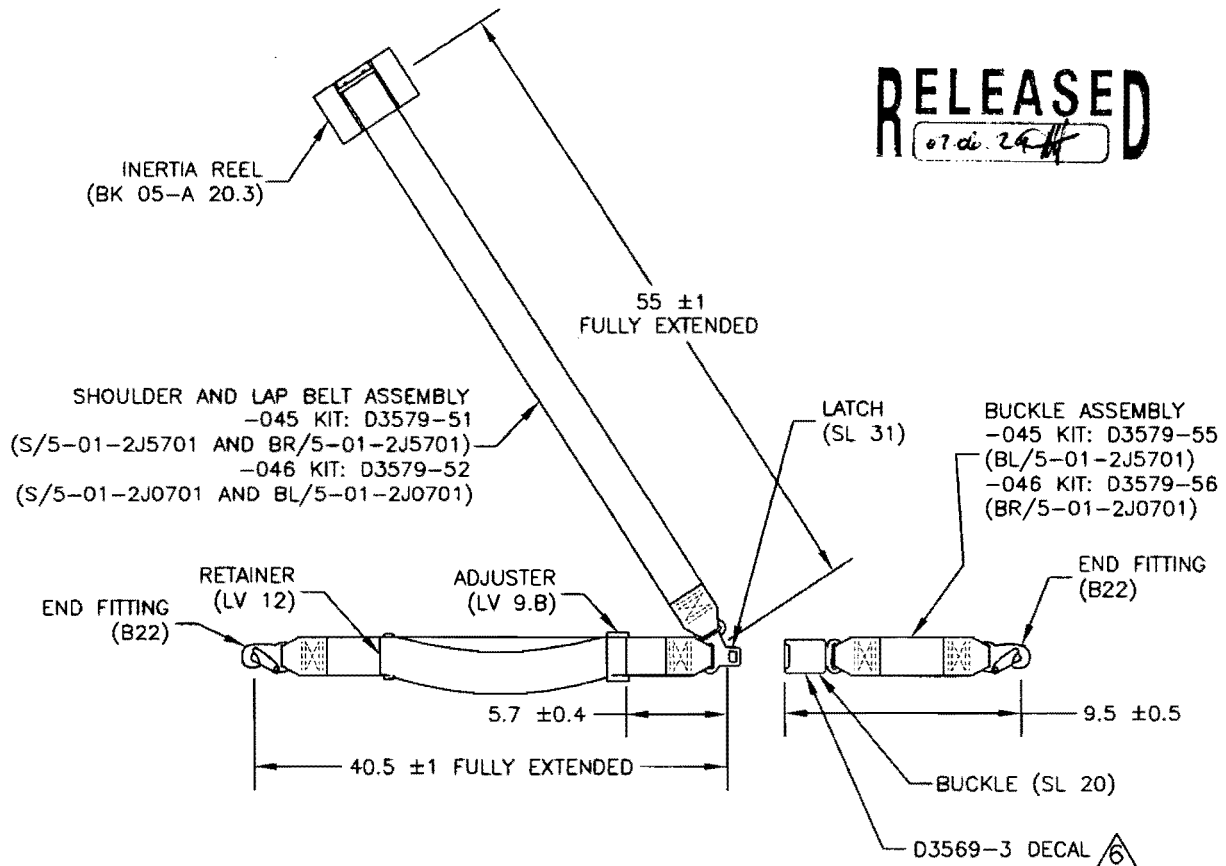
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | | |
|----------------------|--------------------------------|---|------------------------|
| DESIGN <i>LE</i> | DRAWN BY <i>LE</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>qp</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3579 | REV. C SHEET 3 OF 4 |
| DATE 07.06.27 | | TITLE SHOULDER HARNESS | SCALE NTS |

SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045) -
P/N 5-01-2J0701 (D3579-046)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

CL 11/05/05
W/O: 69233

Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

2

Quality Control / Certification of Conformance

22074

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

| Order-Line | Description | Qty Certified |
|------------|---|---|
| DAR11003-1 | 5-01-2J5701RevA restraint, 3-pt, da40pax, lh, bolt-on, reel, 601 black, P/N D3579-045 DART AEROSPACE LTD, 613-632-3336 P/N D3579-045 Aircraft SN: | 9 ea <i>Rec'd 2 only</i> |
| | | Plating: N/A - Not Applicable Plating P.O.: Webbing: 601 Black 8130 Required Visual Compliance, BAE Commercial Invoice and NAFTA Certificate with shipment Ship BAE Fedex Int'l P1 Acct# 171830494 |

PO: RMA 11-118-02

Notes: DAR11003-1

"These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited."

Quality Control / Certification of Conformance

22074

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

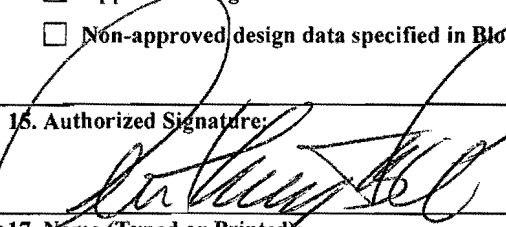
Quality K. [Signature] Date 5/2/11

Date of Manufacture 05/11

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

**BAE Systems Safety Products Inc.
MATERIAL ACCEPTANCE TAG**

| | | | |
|--------------------------|--|--------------------------|-------------------|
| Part Number: | 5-01-2J5701RevA | Quantity: | 9.0 |
| Serial Number: | Date Mfg.: 05/11 | | |
| Part Description: | restraint, 3-pt, da40pax, lh, bolt-on, reel, 601black, P/N D3579-045 | | |
| P.O./W.O. # | DAR11003-1 | Cust. PO#: RMA 11-118-02 | |
| Vendor/Shop: | SHOP: 56 | | |
| Inspector: | WILLIAMS | Approval | SSPC QC 012 |
| Date: | 5/2/11 | | |

| | | | | | | | |
|---|---|--|------------------|--|--------------------------|--|--|
| 1. Approving National Aviation Authority/Country: FAA/UNITED STATES | | 2. <h1 style="margin: 0;">AUTHORIZED RELEASE CERTIFICATE</h1> <p style="margin: 0;">FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG</p> | | | | 3. Form Tracking Number: BAE2011-0295 | |
| 4. Organization Name and Address: PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W.8 th St. Unit #3 Pompano Beach Fl, 33069 | | | | | | 5. Work Order/Contract/Invoice Number: DAR11003-1 | |
| 6. Item: | 7. Description: | 8. Part Number: | 9. Eligibility:* | 10. Quantity: | 11. Serial/Batch Number: | 12. Status/Work: | |
| 1 | Restraint, 3-pt., da40pax, lh, bolt-on, reel, 601 black | 5-01-2J5701RevA | N/A | 9 | Date Mfg.: 05/11 | NEW | |
| 13. Remarks: EXPORT TO CANADA TSO-C114 <div style="text-align: right; margin-top: 50px;"><i>End</i></div> | | | | | | | |
| 14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13. | | | | 19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service. | | | |
| 15. Authorized Signature:  | | 16. Approval/Authorization No.: DMIR-511304-CE | | 20. Authorized Signature: | | 21. Approval/Certificate No.: | |
| 17. Name (Typed or Printed): Anthony B. LaPointe | | 18. Date (m/d/y): MAY 2 2011 | | 22. Name (Typed or Printed): | | 23. Date (m/d/y): | |
| User/Installer Responsibilities It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown. | | | | | | | |

